
PRODUCT DESCRIPTION

The biological waste water treatment plant RoClean 50 PU is intended for cleaning waste water from households. The tank of the plant is made of polyethylene (PE) and is distinguished for its excellent statics and load capacity. Shape of the tank and dimensions of the WWTP allows simple and fast installation.

The Roclean 50 PU works safely, reliably, almost inaudible and without odor and is insensitive to temperature fluctuations in the environment.

The high efficiency of cleaning, easy management and the adaptation of the WWTP to the needs of users is ensured by the SBR technology.

The WWTP RoClean has been tested in accordance with standard SIST EN 12566 – 3.

TECHNICAL DATA RoClean 50 PU

Technical data	Values
Maximum daily inflow	7500 L / day
Total volume	22000 L
Installation	Underground installation
Dimensions L x D x H [mm]	6285 x 2300 x 2350 - 2850
Diameter of revision openings	3 x Φ 800
Material	Polyethylene [PE]
Inflow and outflow pipe diameter	DN 125
Compressor	Thomas LW-400
Compressor power	400 W
Electrical power consumption	4,47 kW/day
Compressor noise	51 dB (A)
Standard	SIST EN 12566 - 3
UV resistant material	Yes
Aeration system	Disc diffuser
Cover	PE walk - on cover
Water outflow	To surface waters or groundwater.

ROCLEAN WWTP ADVANTAGES

- High cleaning efficiency
- Low maintenance costs
- UV resistant control box P5
- Simple and fast installation
- Adjustable extension
- Monolithic tank
- Revision openings ϕ 800
- Low power consumption
- Integrated sample point
- Slovenian product

CLEANING EFFICIENCY

Cleaning efficiency:

COD: **88 %**

BOD₅: **96 %**

SS: **93 %**



Cleaning efficiency checked (Report no.: 113 – 11 / 5426 -12 / 2) by the institute:

Institute for health care Maribor, Prvomajska 1, 2000 Maribor

MECHANICAL RESISTANCE AND STABILITY

Mechanical resistance and stability checked (Report no.: P 0865 / 12 – 680 - 3)

Slovenian national building and civil engineering institute, Dimičeva ulica 12, 1000 Ljubljana



WATERTIGHTNESS

Watertightness checked (Report no.: P 0865 / 12 – 680 – 1)

Slovenian national building and civil engineering institute, Dimičeva ulica 12, 1000 Ljubljana



WASTE WATER TREATMENT PLANT

The ROTO RoClean is on the list of typical small municipal waste water treatment plants GZS, which are in accordance with standard SIST EN 12566 – 3 and have appropriate documentation.

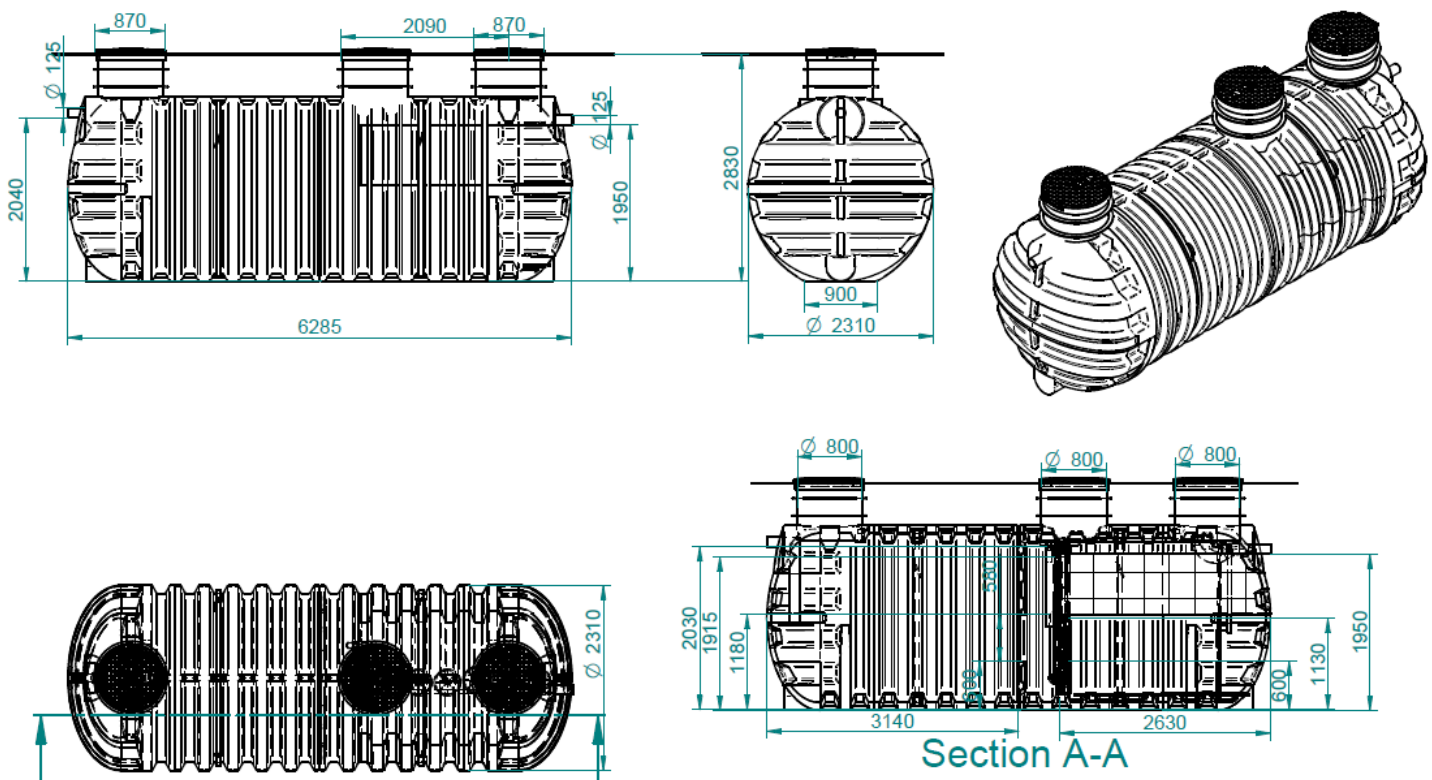
The Chamber of Commerce and Industry of Slovenia, Dimičeva ulica 13, 1504 Ljubljana, Slovenia



CONTROL UNIT

The suitability of the control unit checked (Report no.: T 251 – 0440 / 13)

Slovenian Institute of Quality and Metrology, Tržaška cesta 2, 1000 Ljubljana



ADDITIONAL INFORMATIONS

INSTALLATION

WWTP RoClean 50 PU can be installed fast and simple. Excavate the pit, install the waste water treatment plant, and bury it with the gravel 4-16mm by thirds with simultaneously filling with water. Connect it with the inflow and the outflow pipes (PVC connections). Install (4) air hoses in the protective tube and connect them to the valves of the same color in the control unit. The maximum distance between WWTP and the control unit must not exceed 10 m. After 2 weeks of continuous water supply, startup should be made. Waste water treatment plant can be installed by Roto experts. Installation must be made according general instructions accessed on the QR code.



Instructions for installation

MAINTENANCE

Maintenance, start up and service should be carried out by technical experts. Service by ROTO technical team involves condition and operation checks of the components of the waste water treatment plant, as well as testing all the functions of the device. Users of the RoClean will be educated about maintenance and proper use. Detailed maintenance instructions, service and startup orders are accessed with the QR code.



Service order

CONTROL UNIT

RoClean WWTP is controlled by a computer built in the control box. The computer controls four electromagnetic valves, each of which has its own function:

1. Pumping water from the sedimentary chamber into a biological chamber,
2. Aeration (air supply through disc diffusers at the bottom of the biological chamber)
3. Pumping purified water from a waste water treatment plant into nature,
4. Pumping the sewage sludge from biological chamber back to the mechanical (sedimentary) chamber.



Startup order

The maximum distance of the control unit/box from the treatment plant is 15 m and can be installed inside or outside of the facility. A 3 x 2.5 mm² cable must be arranged to the control box for powering the control unit. Additional equipment – the cabinet base allows the installations of control box as a stand alone.

DIMENSIONS OF CONTROL BOX

PE control box height:	1350 mm
PE control box width:	490 mm
PE control box thickness:	310 mm

PE CONTROL BOX P5



LINEAR DIAPHRAGM PUMP (425 L/min)

Inside the PE control box P5 is Thomas LW-400.



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